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# The Carlyle Compass

April 29, 2025

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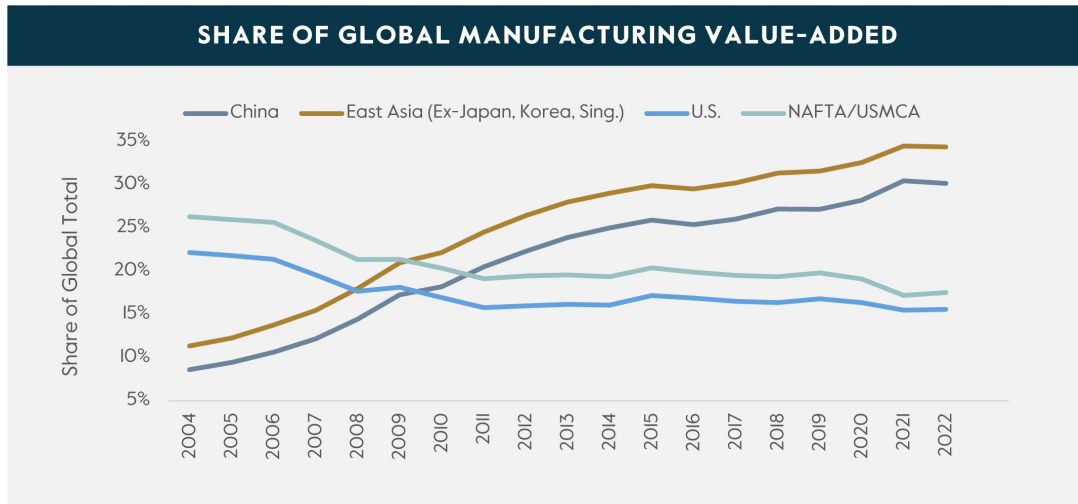
## Breaking Up is Hard to Do

The [de facto embargo](#) on trade with China not only risks empty shelves in the U.S. but also shuttered factories. It is hard enough to “decouple” with an economy that accounts for roughly 30% of global manufacturing output, but that’s especially true when that 30% produces the components, parts, and refined materials on which much of the remaining 70% depends.

Twenty years ago, the U.S. manufactured 2.5x as much as China and manufacturing output in NAFTA was 2.3x that of East Asia (excluding Japan, Korea, Singapore and Hong Kong). Today, those relative positions have

reversed, with China and developing East Asia manufacturing twice as much as the U.S. and North American economies, respectively (Figure 1). Final demand did not exhibit a similar shift, leading the U.S. deficit in manufactured goods to double over this period.

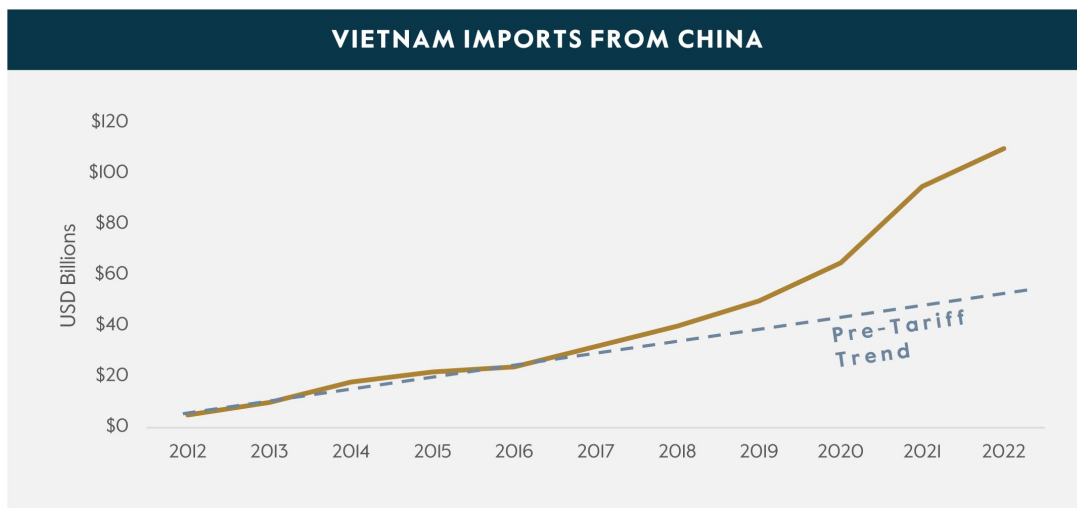
**Figure 1: Shift in Global Manufacturing Shares**



Source: Carlyle Analysis; WDI Indicators Database, April 2025. There is no guarantee any trends will continue.

Tariffs have been advertised as a tool potentially to reverse these trends. Prior tariff hikes did cause China's share of U.S. goods imports to drop significantly, but [research](#) suggests the shift was largely cosmetic. Instead of buying from China, the U.S. increasingly purchased goods from countries supplied by China. This shift is perhaps best seen in the surge in China's exports to Vietnam, which increased 3.4x between 2017 and 2022 (Figure 2), even as goods for domestic consumption account for less than 10% of Vietnam's imports from China. Trade diversion's main effect has been to increase prices; goods sourced from Vietnam and Mexico cost more than earlier Chinese imports.

Figure 2: “Decoupling” Between 2017–2022 Largely Cosmetic

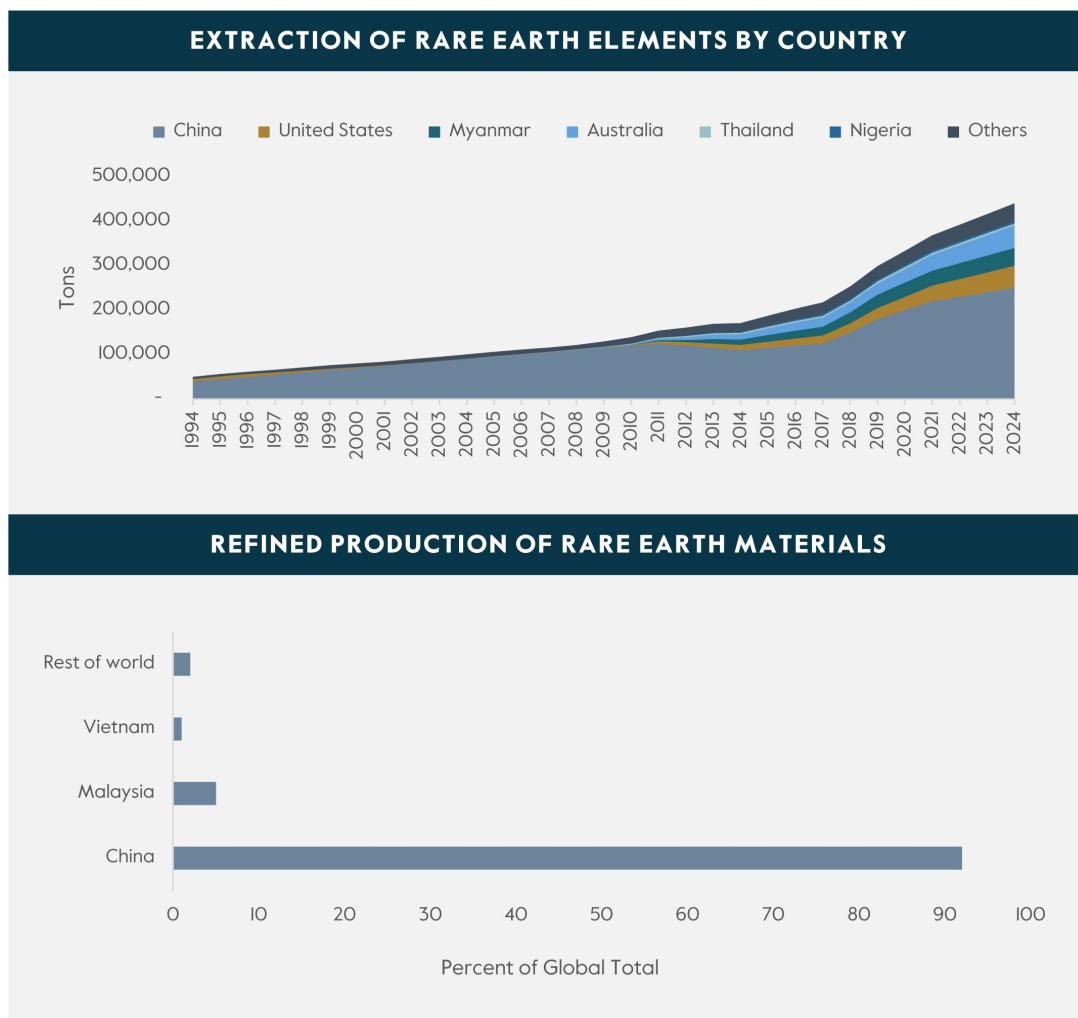


Source: Carlyle Analysis; WITS Database, April 2025. There is no guarantee any trends will continue.

Even when final assembly genuinely moves abroad, China retains dominance in upstream industries, such as critical raw materials and inputs like semiconductors, batteries, and electronics. From 2005 to 2015, every major manufacturing economy became more reliant on Chinese inputs, while China generally became more self-sufficient in its supply chains. Chinese inputs have become so deeply embedded in production networks that even when a U.S. manufacturer has no direct relationship with a Chinese counterpart, chances are that one of its suppliers, or one of its suppliers’ suppliers, do.

Dependence on China’s inputs is perhaps most obvious when it comes to “rare earth” materials, which account for a trivial share of the dollar value of Chinese exports but are critical to the manufacture of computer hard drives, jet engines, electric motors, screens for consumer electronics, and medical diagnostic technologies. China extracts about 60% of rare earth elements, down from 80% last decade, but continues to account for 92% of their refining (Figure 3), mostly because of the radioactive waste that typically results. Earlier this month, China restricted export of “heavy” and “medium” rare earths, citing their use in the defense industry and China’s right to regulate trade in “dual use” technologies. The potential damage to downstream manufacturing could be enormous.

**Figure 3: China's Dominance in Rare Earth Materials**



Source: Carlyle Analysis; IEA; U.S. Geological Survey, April 2025. There is no guarantee any trends will continue.

One lesson of the pandemic and resulting “supply chain crisis” was that money is fungible in a way the physical, supply-side of the economy is not. A household could take money earmarked for a cruise and instead spend it on camping equipment or a **hot tub**; it was not quite as easy to transform that unused cruise ship capacity into tents, sleeping bags, air jets, or spa pumps.

Let’s hope we’re not destined to learn the same lesson again in a somewhat different context.

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